

Supervisory Controls

Hanger List

HANGER - LIST										
UPPER CONVEYOR 'A'					LOWER CONVEYOR 'B'					
Hanger	Part	Hanger	Part		Hanger	Part	Hanger	Part	Hanger	Part
1	123-4567	26			1	123-0yD2	26	ABC-8888	51	Indexer2
2	123-abcd	27			2	123-0yD2	27	ABC-8888	52	Indexer3
3	123-dfgh	28			3	123-0yD2	28	ABC-8888	53	Indexer4
4	123-eyD8	29			4	123-0yD2	29	ABC-8888	54	Indexer1
5	123-00D9	30			5	123-0yD2	30	ABC-8888	55	Indexer2
6		31	123-4567		6	ABC-0yD7	31		56	Indexer3
7		32	ABC-00D4		7	ABC-0yD7	32		57	Indexer4
8		33	ABC-00D6		8	ABC-0yD7	33	ABC-0er4	58	Indexer1
9					9	ABC-0yD7	34		59	Indexer2
10					10	ABC-0yD7	35		60	
11	ABC-00D4				11	123-33D2	36	Indexer3	61	
12	ABC-00D6				12	GHF-0001	37	Indexer4	62	
13	ABC-00D7				13	123-elgh	38	Indexer1	63	
14	ABC-00D8				14	QWE-1234	39	Indexer2	64	
15	ABC-00D9				15	ABC-8888	40	Indexer3	65	
16					16	FGH-5678	41	Indexer4	66	
17					17	BNV-0002	42	Indexer1		
18					18	JKL-0123	43	Indexer2		
19					19	CVB-0451	44	Indexer3		
20					20	FGH-0034	45	Indexer4		
21	123-00D4				21	ASD-0045	46	Indexer1		
22	ABC-00D6				22	KLO-0023	47	Indexer2		
23	123-00D7				23	123-00D4	48	Indexer3		
24	ABC-00D8				24	FGH-0012	49	Indexer4		
25	123-00D9				25	ABC-8888	50	Indexer1		

This shows which parts are currently on the conveyor line(s).



A-31736